



**SPECIFICATIONS**

1. Bilco heavy duty forged brass hinges with stainless steel pins
2. Guide arm (if req'd)
3. 1-1/2" drain coupling
4. Standard slam lock
5. Bilco automatic hold open arm w/ red vinyl grip
6. 3/8" steel diamond pattern plate cover
7. Bilco 1/4" steel channel frame with welded 1 1/4" x 1 1/4" anchor flange
8. Lifting mechanism with steel tubes and electrocoated compression springs

SHOP FINISH:  
 STEEL: RED OXIDE PRIMER  
 HARDWARE: ZINC PLATED & CHROMATE SEALED  
 (unless otherwise specified)

REINFORCED FOR 200 Lbs. PER Sq. Inch + 30% IMPACT

**INSTALLER NOTES:**

- A. Use caution. Cover is spring loaded. Do not remove safety shipping bolt until unit is to be installed and in normal horizontal operating position.
- B. Be sure unit is set on slight pitch toward drain corner.
- C. Before anchoring in place open and close door. Check to see that the door in the closed position rests on the frame all around. If not, shim under the frame at the proper corner.
- D. Do not reduce 1 1/2" drain pipe to dry well or disposal system.

*Customer:*

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*P.O. N°*

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*Job:*

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*Sales Rep.:*

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Manufacturers of Doors for Special Services  
**Bilco**® THE BILCO COMPANY  
 New Haven, Connecticut 06505

**SINGLE LEAF ACCESS DOOR  
 TYPE HLC - EXTERIOR**

QTY	TYPE	SIZE WIDTH x LENGTH	SHELF DEPTH
□	HLC-1	2'-0" x 2'-0" [610mm] x [610mm]	6 5/8" [168mm]
□	HLC-2	2'-6" x 2'-6" [762mm] x [762mm]	7 5/8" [194mm]
□	HLC-3	3'-0" x 2'-6" [914mm] x [762mm]	7 5/8" [194mm]
□	HLC-4	3'-0" x 3'-0" [914mm] x [914mm]	8 5/8" [219mm]

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